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**OUTBOARD MARINE CORPORATION 1975** 

LITHO U.S.A.

NATIONAL ASSOCIATION OF SERVICE MANAGERS

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## SPECIAL SERVICE TOOLS

OMC has specially-designed tools to simplify some of the disassembly and reassembly operations. These tools are illustrated in this Service Manual, in many cases in actual use. Refer to the Special Service Tool Catalog for a description and ordering instructions for these tools. Purchasers of individual manuals must order Special Tools through an authorized dealer.

## OUTBOARD MOTOR NOMENCLATURE

Sometimes the words "right" and "left" are very confusing when referring to the sides of an outboard motor. Therefore, the sides are referred to as STARBOARD or PORT sides. STARBOARD means on the right hand while facing the bow (FRONT) of the boat; PORT means left hand. See Figures 1-1 and 1-2.

Service required for the motor is generally one of three kinds . . .

- 1. NORMAL CARE AND MAINTENANCE, which includes putting a new motor into operation, storing motors, lubrication, and care under special operating conditions such as salt water and cold weather.
- 2. OPERATING MALFUNCTIONS due to improper motor mounting, propeller condition or size, boat condition, or the malfunction of some part of the motor. This includes motor tune-up procedures to keep the motor in prime operating condition.
- 3. COMPLETE DISASSEMBLY and overhaul, such as inspecting a motor that has been submerged or rebuilding trade-in units.

It is important to you as the service man to determine before disassembly just what the trouble is, and how to correct it quickly and with minimum expense to the owner. This section of the manual is designed to help you diagnose motor malfunctions and correct them.

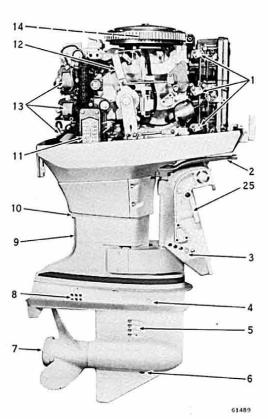


Figure 1-1. Starboard View (Standard Length)

- 1. Carburetors
- 2. Steering arm
- 3. Tilt adjustment rod
- 4. Oil level plug
- 5. Water intake
- 6. Oil drain and fill plug
- 7. Exhaust outlet
- 8. Water outlet
- 9. Exhaust housing
- 10. Exhaust relief
- 11. Power Pack III 12. Throttle lever
- 13. Ignition coils
- 14. Alternator
- 15. Lift ring
- 16. Fuel pump and filter
- 17. Exhaust covers
- 18. Tilt lock lever
- 19. Water outlet 20. Trim tab
- 21. Propeller
- 22. Skeg
- 23. Gearcase
- 24. Water intake
- 25. Stern bracket
- 26. Air silencer
- 27. Electric starter
- 28. Tilt tube (long shaft only)

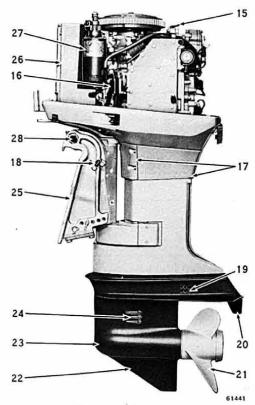


Figure 1-2. Port Side View (Long Shaft Model)

## NOTE

The recommended full power operating range for your outboard motor is from 5200 - 5800 R.P.M. In order to get the best performance from your outboard the upper end of this range, from 5200 - 5800 R.P.M., is the engine speed to use in selecting the proper propeller. The R.P.M. should be measured with your expected average load in the boat.

## **SPECIFICATIONS**

SPECIFICATIONS
Model Numbers
Piston ring lbs. compression recommended when compressed Upper, 1.0 to 3.0 lbs. Lower, 4 to 8 lbs.
Piston with rings         Standard         Part Number 385877           .020" oversize         Part Number 385878           .030" oversize, without rings         Part Number 385873           Crankshaft size         Part Number 385873
Top journal
Float level setting Remove float bowl, turn it upside down so weight of float closes needle; float should now be parallel to and 1/16" above surface of gasket Carburetor orifice plug (high speed) Part Number 319907 - Hole size .061" Carburetor orifice plug (low speed) Part Number 317474 - Hole size .027" Inlet needle seat
Propeller gear ratio Standard length
Propeller supplied with motor - long shaft 3 blade 13" dia. by 19" pitch Optional aluminum propellers 3 blade 14" dia. by 9" pitch 3 blade 14" dia. by 11" pitch 3 blade 14" dia. by 13" pitch 3 blade 13-3/4" dia. by 15" pitch 3 blade 13-1/4" dia. by 17" pitch 3 blade 12-3/4" dia. by 21" pitch 3 blade 12-3/4" dia. by 23" pitch
Speed control Remote control - synchronized throttle and spark Gear shift control . COMMAND CENTER-forward, neutral, reverse - remote control Weight (without fuel tank) Standard length - 202 lbs.  5" longer - 220 lbs.  (Fuel tank weight 11 lbs. net)
Fuel capacity 6 gallons Starter
Ignition Magneto Breakerless CD Power Pack Timing

<sup>\*</sup>Horsepower established at sea level. Allow 2% reduction per 1000' above sea level.