1975 Sohnson outboards

## SERVICE MANUAL

E

INTRODUCTION

GENERAL SERVICE INFORMATION

FUEL SYSTEM

IGNITION SYSTEM

POWER HEAD

LOWER UNIT

MANUAL STARTER



DOWBLOADSTS MandetBOARD MARINE CORPORATION 1974

LITHO U.S.A.

SERVICE MANAGER

## SPECIFICATIONS

Model	4W75 (Weedless gearcase) 4R75 (Standard	Propeller gear ratio			17:28 (Weedless) 12:25 (Standard)			
	gearcase)	Propeller drive		Ì	Part Number 316558 1/8" x 1.234" stainless steel			
*Horsepower (B.I.A certified)	4 hp at 4500 rpm	Propeller		;	Standard - 7-1/2" dia x 6" pitch, 3 blade LEXAN			
Full throttle oprange	4000 to 5000 rpm				Weedless - 6-1/4" dia x 6" pitch, 2 blade LEXAN			
Test tank rpm with test wheel	4100 rpm Part Number 316021 for 4W75	Speed control			Single lever, synchronized			
	4550 rpm Part Number 317738 for 4R75	Weight			throttle and spark Weedless - 34.0 lbs. Standard - 32.3 lbs.			
Engine type	2 cylinder, 2 cycle alternate firing	Hi Lift vacuum		:	3 gal. tank and plug in hose			
Bore and stroke	1-9/16" bore x 1-3/8" stroke	fuel system		,				
Piston displace-	5.28 cubic inches	Fuel capacity Starter			3 gallons Swing-Arm, self-rewinding			
ment					Flywheel magneto			
Piston ring sets (2 per set)		Ignition Spark plug			AC-M44C, Champion J6J,			
standard .030'' oversize	Part Number 383920 Part Number 384312		,	- 14mm				
Diameter of ring	1.563 in. (standard)	Spark plug gap		-	.030 inch			
		Spark plug torque			17-1/2 - 20-1/2 foot-pounds			
Width of ring	.06250615 in.	Breaker point gap Condenser			.020 inch Part Number 580321			
Lbs. compression	1.3 to 2.8 lbs.	Capacity			.18 to .22 Mfd.			
recommended when com- pressed		Coil			Part No. 580971			
		COIL TEST SPECIFICATIONS						
Piston and ring ass standard	embly Part Number 384651 Part Number 384666	Old Stevens Tester						
.030" oversize		Switch			Index Reading			
Crankshaft size		A		2.0 - 2.5				
top journal	.75207515 in.	Now Storenz Tostan I			Model No. M.A. 75			
center journal bottom journal	.68546849 in. .68546849 in.				Model No. M.A75			
One office and		Switch B		Index Adjustment				
Connecting rod crank pin	.62556250 in.	В			44			
Carburetion	Single barrel float feed, with	Merc-O-Tronic						
	high and low-speed adjust- ments manual choke	Operating R		Resi	Primary Secondary esistance Continuity in. Max. Min. Max.			
Float level setting	Parallel with casting	1.6			.57 35 - 45			
Inlet needle seat	.053050 Use a #55 drill as gage.	Graham Tester Mode						
Cooling system	Vari-volume (combination positive displacement and centrifugal pump).	Maximum Secondary	Maxir Prim		Coil Index	Minimum Coil Test	Max. Gap	
		5500	1.	-	75	33	Index 75	

\*Horsepower established at sea level. Allow 2% reduction per 1000' above sea level.

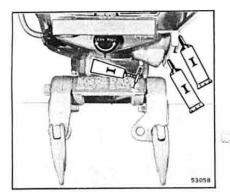


Figure 2-3. Steering Handle Pivot and Detent

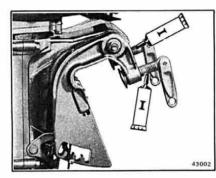


Figure 2-4. Clamp Screws



Figure 2-5. Weedless Gearcase

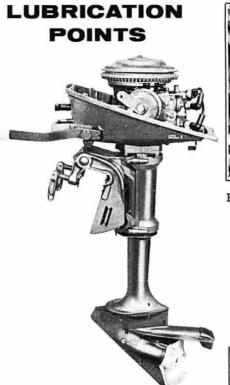


Figure 2-1. Port Side, Weedless Gearcase

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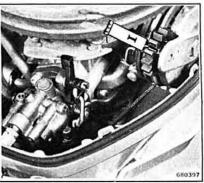


Figure 2-7. Starter Pinion

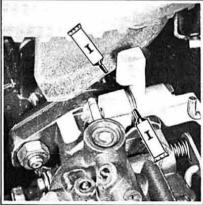


Figure 2-8. Cam Follower

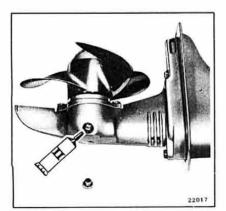


Figure 2-6. Standard Gearcase

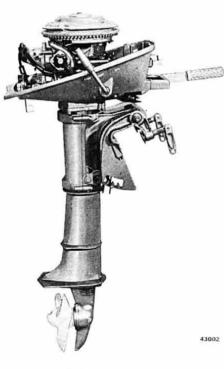


Figure 2-2. Starboard Side, Standard Gearcase

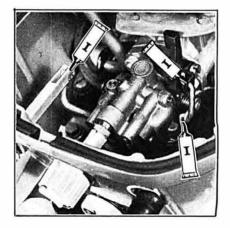


Figure 2-9. Carburetor Linkage and Choke Rod

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