

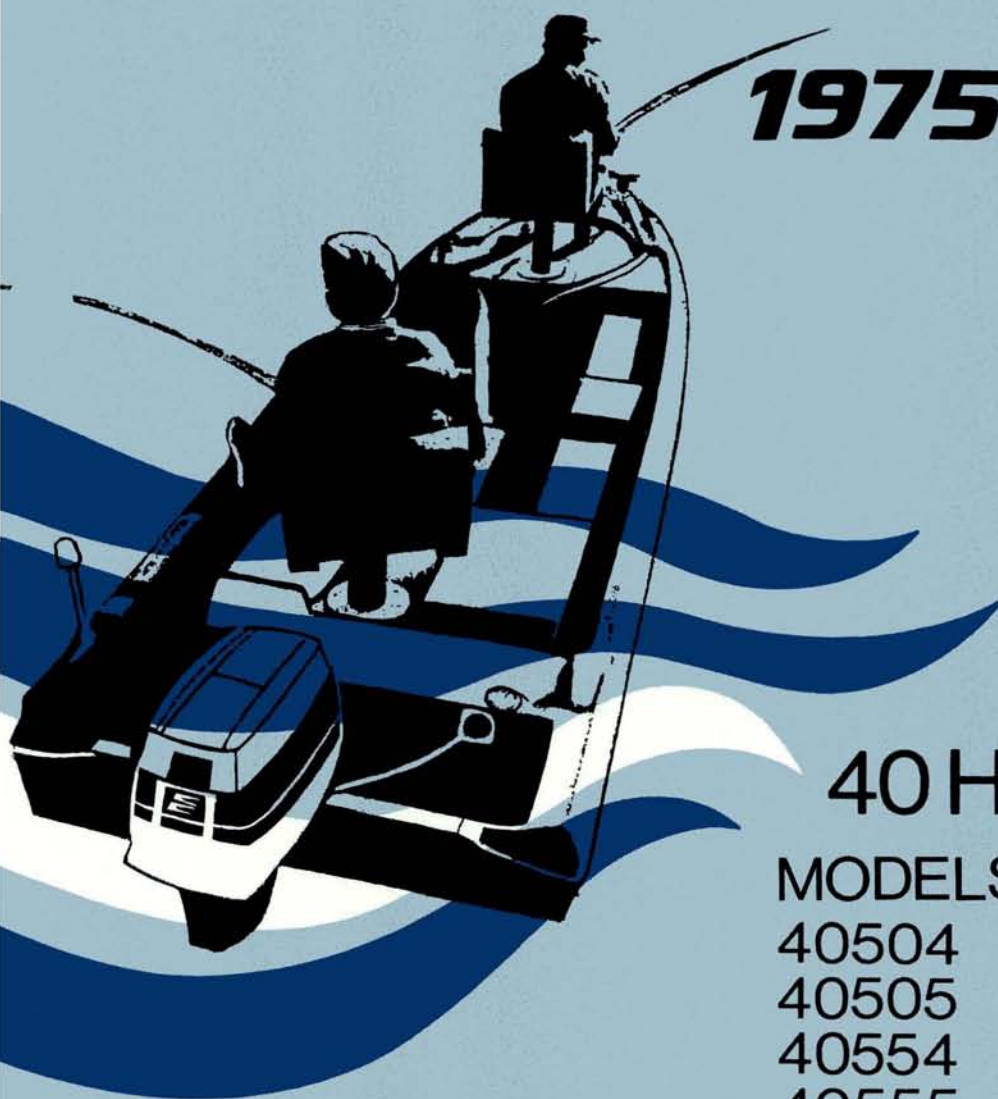


EVINRUDE

SERVICE

MANUAL

1975



40 HP

MODELS

40504
40505
40554
40555

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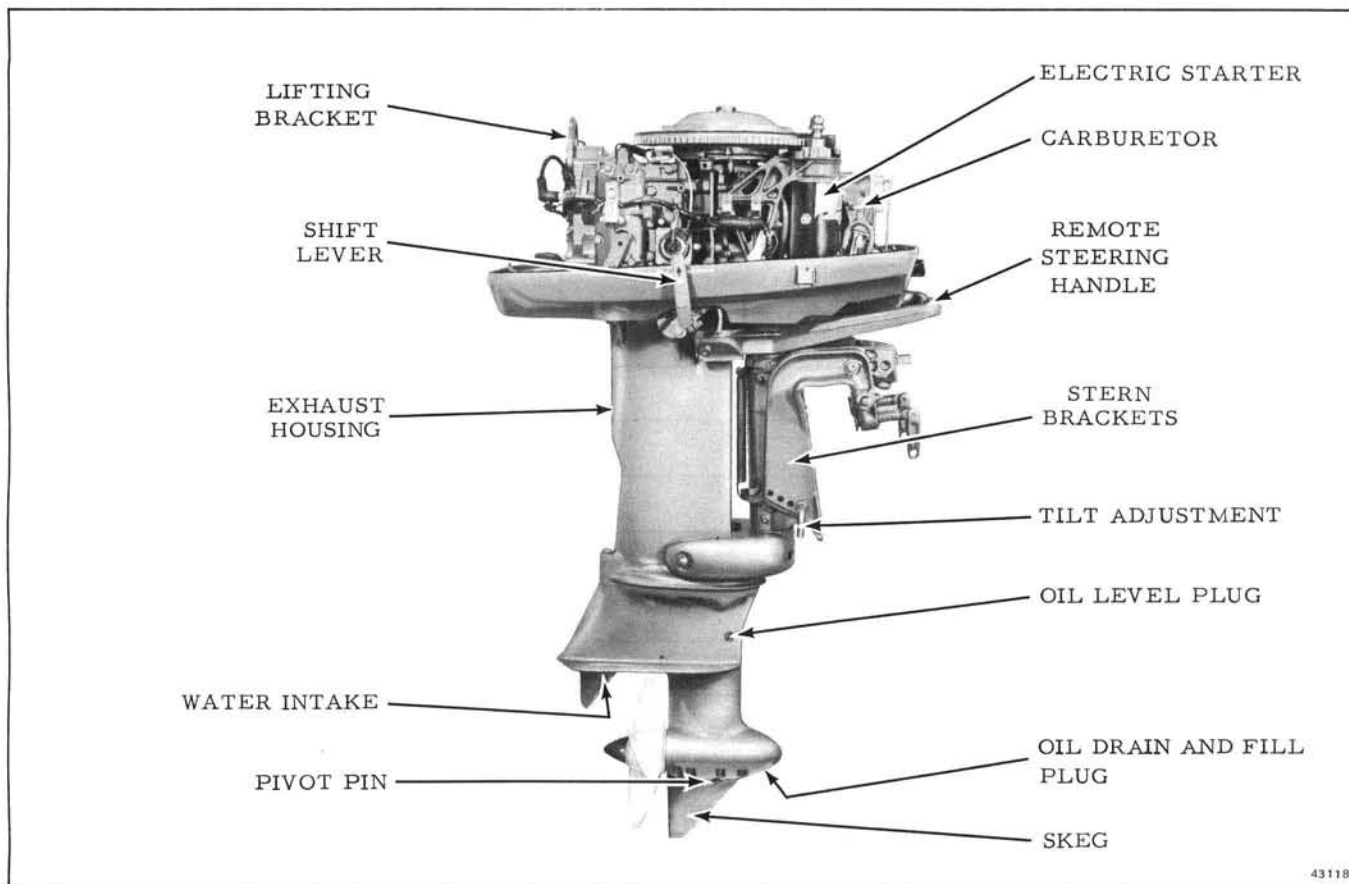


Figure 1-1. Starboard Side, 40 HP Electric Start

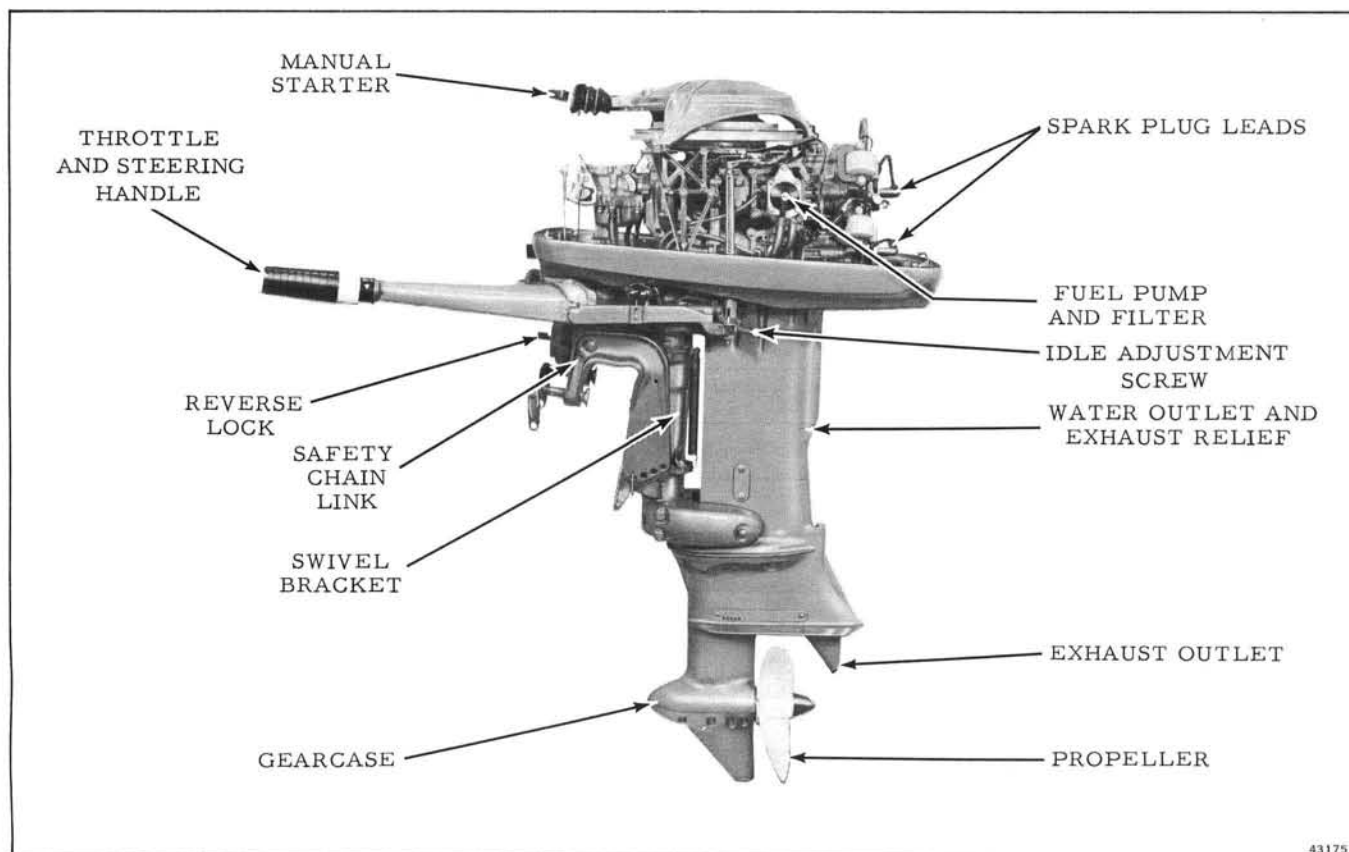



Figure 1-2. Port Side, 40 HP Manual Start

SPECIFICATIONS

Model Numbers 40502 - Standard length (15" transom)
40503 - 5" longer (20" transom)
40552 - Standard length (15" transom)
40553 - 5" longer (20" transom)

 **NOTE:** The recommended full power operating range for your outboard motor is from 4000 - 5000 R.P.M. In order to get the best performance from your outboard the upper end of this range, from 4500 - 5000 R.P.M., is the engine speed to use in selecting the proper propeller. The R.P.M. should be measured with your expected average load in the boat.

Horsepower (B.I.A. certified) 40 hp at 4500 rpm

Full throttle operating range 4000 to 5000 rpm

Tank test with test wheel 4500 rpm Part

Number 378566

Engine type 2 cyl., 2 cycle, alternate firing

Bore and stroke 3-3/16" bore x 2-3/4" stroke

Piston displacement 43.9 cubic inches

Piston ring sets (2 per set)

standard Part Number 384699

.030" oversize Part Number 384718

Diameter of ring 3.1875 in. (standard)

Width of ring Upper - .0900 - .0895 in.

Lower - .0615 - .0625 in.

Lbs. compression Upper - 1.0 to 3.0 lbs.

recommended Lower - 4 to 8 lbs.

when compressed

Piston less rings

standard Part Number 384692

.030" oversize Part Number 384715

Crankshaft size

Top journal 1.4979 - 1.4974

Center journal 1.3752 - 1.3748

Bottom journal 1.1815 - 1.1810

Connecting rod 1.1828 - 1.1823 in.
crank pin

Carburetion Single barrel, float feed, fixed
high speed adjustable low-
speed, manual or electric choke

High speed orifice Part Number 319534
plug Identification Number 67D
Check with #51 drill

Float level setting Flush with rim of casting

Inlet needle seat .065 - .062
Use #52 drill as gage

Cooling system Centri-matic (combination
positive displacement and
centrifugal pump)

Propeller gear 12:21
ratio

Propeller drive Part Number 304757, 1/4" x
pin 1-15/32" stainless steel

Propeller supplied 3 blade, 10-1/2" dia. x 13" pitch
with motor

Propeller 3 blade, 10-3/4" dia. x 11" pitch
options 3 blade, 10-3/8" dia. x 11-1/2"
pitch
3 blade, 10-1/2" dia. x 12" pitch

Speed control On steering handle - Manual Start.
Knob on steering bracket or
remote control - Electric Start.
Synchronized throttle and spark

Gear shift control Forward, neutral, and reverse

Weight (without Model 40502 - 128 lbs.
fuel tank) Model 40503 - 131 lbs.
Model 40552 - 137 lbs.
Model 40553 - 140 lbs.
(Fuel tank weight 11 pounds net)

Fuel capacity 6 gallons

Electrical system 5 amp flywheel alternator
(Electric start
models only)

Starter Manual - Self-winding
Electric - 12 volt, Key start and
emergency rope

Starter amperage draw
while cranking 120 AMPS Max.

Ignition Low tension magneto

Spark plug Champion L4J, 14mm

Spark plug gap .030 inch

Spark plug torque 17-1/2 - 20-1/2 foot-pounds

Breaker point Gap .020 inch

Condenser Part Number 581419
Capacity .25 - 29 Mfd.
Coil Part No. 581370

COIL TEST SPECIFICATIONS

New Stevens Tester Model No. M.A.-75 or M.A.-80
with M.A.-14 Adapter in Series with High Tension Lead

Switch	Index Adjustment
B	25

Merc-O-Tronic with 55-980 CDA Adapter

Operating Amperage	Primary Resistance Min. Max.	Secondary Continuity Min. Max.
1.7	0.8 - 1.2	60 - 70

Graham Tester Model

Maximum Secondary	Maximum Primary	Coil Index	Minimum Coil Test	Gap Index
20,000 ohms	14.0 ohms	50	24	45

COIL OHMMETER TEST

Primary (Low Ohms)	Secondary (High Ohms)
1.35 ± .3	13500 ± 1500

*Horsepower established at sea level. Allow 2% reduction per 1000' above sea level.