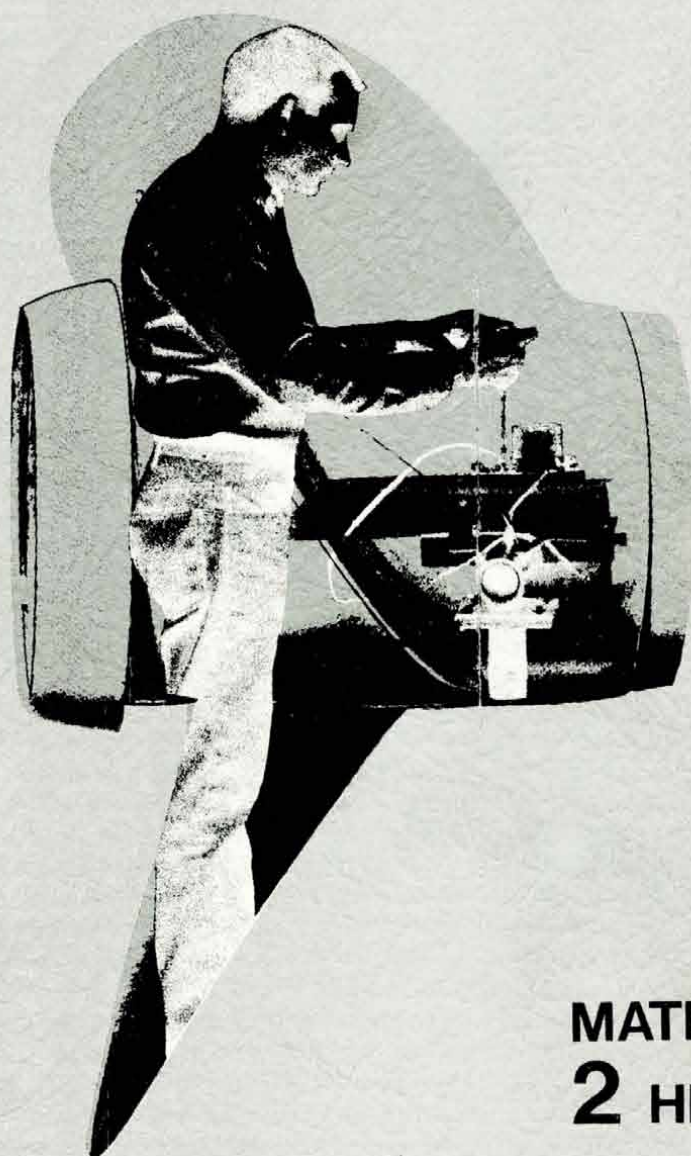


# 1971 EVINRUDE SERVICE MANUAL



MATE  
2 HP

INTRODUCTION

1

GENERAL  
SERVICE  
INFORMATION

2

FUEL  
SYSTEM

3

IGNITION  
SYSTEM

4

POWER  
HEAD

5

LOWER  
UNIT

6

MANUAL  
STARTER

7

MODEL 2102

Service Manual, in many cases in actual use. Refer to the Special Service Tool Catalog for a description and ordering instructions for these tools.

## OUTBOARD MOTOR NOMENCLATURE

Sometimes the words "right" and "left" are very confusing when referring to the sides of an outboard motor. Therefore, the sides are referred to as STARBOARD or PORT sides. STARBOARD means on the right hand while facing the bow (FRONT) of the boat; PORT means left hand. See Figures 1-1 and 1-2.

Service required for the 2 HP motor is generally one of three kinds . . .

1. **NORMAL CARE AND MAINTENANCE**, which includes putting a new motor into operation, storing motors, lubrication, and care under special operating conditions such as salt water and cold weather.
2. **OPERATING MALFUNCTIONS** due to improper motor mounting, propeller condition or size, boat condition, or the malfunction of some part of the motor. This includes motor tune-up procedures to keep the motor in prime operating condition.
3. **COMPLETE DISASSEMBLY** and overhaul, such as inspecting a motor that has been submerged, or rebuilding trade-in units.

It is important to you as the service man to determine before disassembly just what the trouble is, and how to correct it quickly and with minimum expense to the owner. Refer to the Trouble Check chart in Section 2 to help you diagnose motor malfunctions.

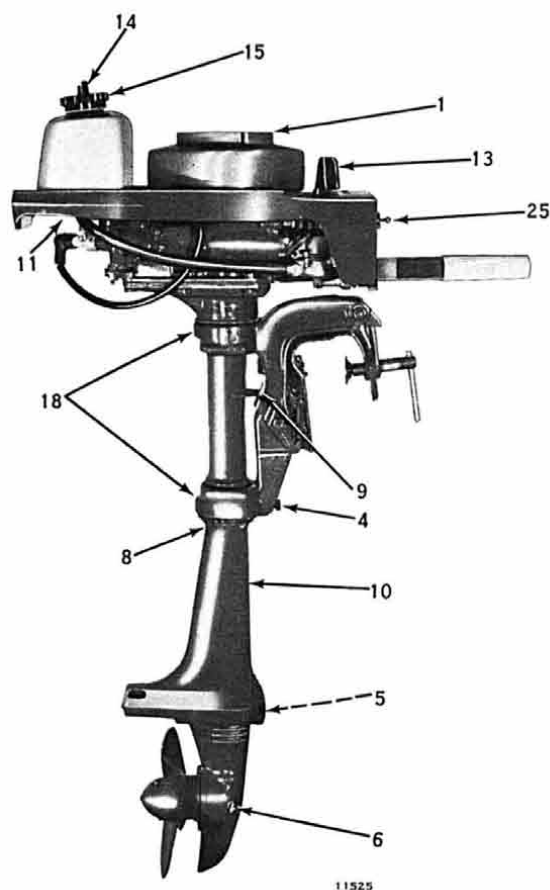


Figure 1-1. Starboard View Less M/C

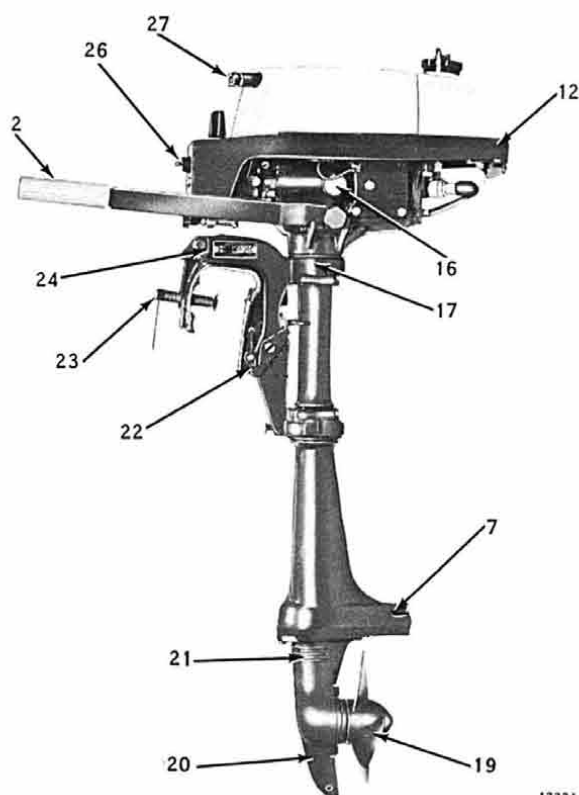


Figure 1-2. Port Side View Less M/C

## LUBRICATION POINTS

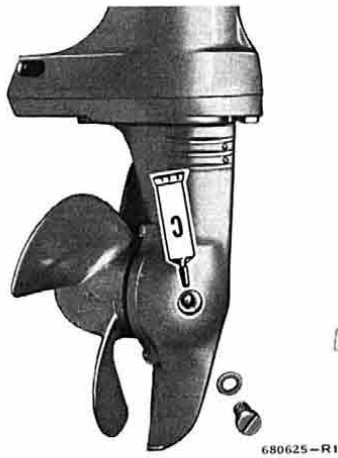


Figure 2-2. Gearcase Lubrication

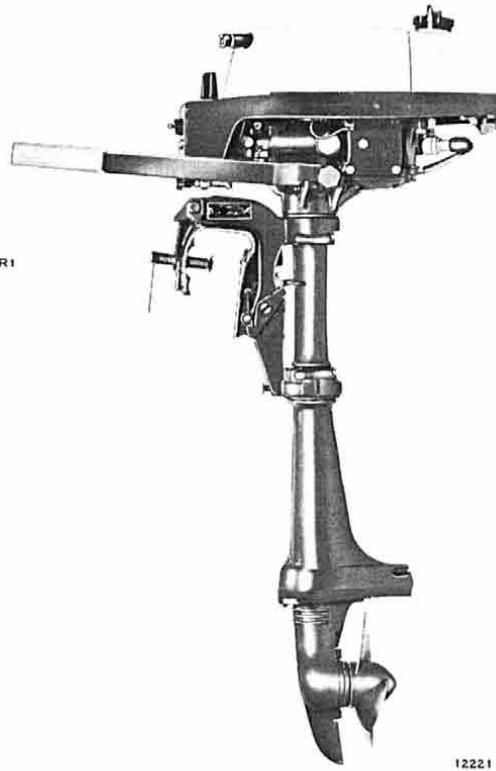


Figure 2-1. Port Side

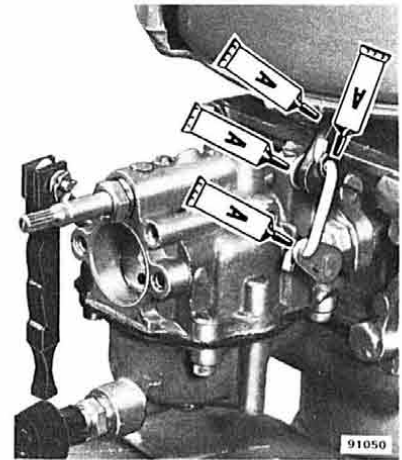


Figure 2-4. Magneto Cam, Carburetor and Choke Lubrication

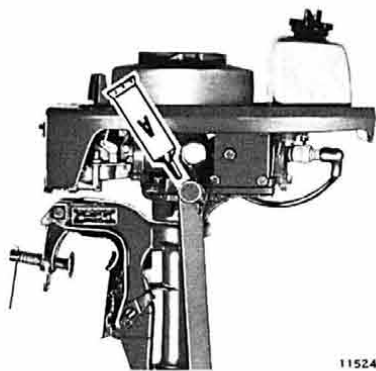


Figure 2-3. Steering Handle Lubrication

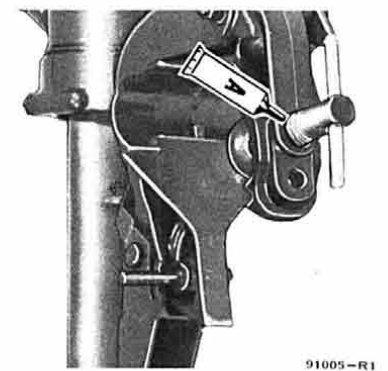


Figure 2-5. Clamp Screw Lubrication