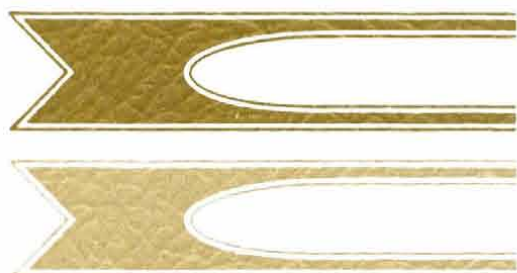


1968 EVINRUDE SERVICE MANUAL

**SPEEDIFOUR
STARFLITE**

85 HP



MODELS

85852 85853

85892 85893

SECTION

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SPECIFICATIONS

Model Numbers		Weight (without fuel tank)	Model 85852 - 232 pounds Model 85853 - 236 pounds Model 85892 - 240-1/2 pounds Model 85893 - 246 pounds (Fuel tank weight - 11 pounds net)	
85852	Manual Shift, Standard length			
85853	Manual Shift, 5" longer			
85892	Electric Shift, Standard length			
85893	Electric Shift, 5" longer			
*Horsepower (O.B.C.- certified)	85 hp at 5000 rpm	Fuel capacity	6 gallons, suction type tank	
Full throttle operating range	4000 to 5000 rpm (5500 under Limited Conditions)	Electrical system	Alternating current generator	
Tank test with with test wheel	4700 R.P.M.	Starter	Electric and emergency rope	
Engine type	90° V-type, 4 cylinder, 2 cycle	Starter amp draw when cranking	Maximum 140 amp	
Bore and stroke	3-3/8" bore x 2-1/2" stroke	Ignition	CD Electronic Ignition System with Breaker Points	
Piston displace- ment	89.5 cubic inches	Spark plug	Champion L19V	
Piston ring sets (3 per set)		Spark plug torque	17-1/2 - 20-1/2 foot-pounds	
standard	Part Number 380110	Breaker point gap	.010 inch	
.020" oversize	Part Number 380111	Carburetion	Twin barrel, down draft, float feed, low-speed adjust- ment, automatic thermo electric choke	
.040" oversize	Part Number 380112	Float level setting	Remove carburetor cover and turn upside down, so that weight of float closes float needle. With float arms straight, float should be paral- lel with face of casting (approx- imately 1/4" from casting).	
Diameter of ring	3.375 in. (standard)	Carburetor orifice plug	Hole size .064"	
Width of ring	.0935 - .0925 in.	Inlet needle seat	.081" to .084". Use a #45 drill as gage	
Lbs. compression recommended when compressed	9.7 to 13.7 lbs.	Part No. 580688 Coil Test Specifications - New Stevens Tester Model No. M.A. - 75		
Piston less rings standard	Part Number 380569	Merc-O-Tronic with Capacitor Discharge Adapter Model 55-980		
.020" oversize	Part Number 378814			
.040" oversize	Part Number 378815			
Crankshaft size top journal	1.2658 - 1.2653 in.			
center journal	1.3752 - 1.3748 in.			
bottom journal	1.1815 - 1.1810 in.			
Connecting rod crank pin	1.1828 - 1.1823			
Cooling system	Thermostatically controlled recirculating system			
Propeller gear ratio	20:23			
Propeller drive pin - standard	Part #307217, 9/32" x 2-5/32", stainless steel			
Propeller standard	10-1/4" diameter x 10" pitch			
Propeller options	9-1/2" diameter x 10" pitch 10" diameter x 9-1/4" pitch 10" diameter x 11" pitch 10" diameter x 12" pitch			
Speed control	Remote control only			
Gear shift control	Forward, neutral, and re- verse - Speedifour - Manual or remote control Starflite - Selectric push- button remote control			
		Operating Amperage	Primary Resistance	Secondary Continuity
		Min. - Max.	Min. - Max.	Min. - Max.
		.8 - 1.2		22.5 - 25.0
		Graham Tester Model 51		
		Suggested test specifications for Coil #580688		
		Secondary Continuity	3,000 ohms max.	
		Primary Continuity	1.2 ohms max.	
		Coil Index	60	
		Coil Test (Normal)	9 minimum	
		Coil Test (Amplified)	80 minimum	
		Gap Index	50 maximum	

*Horsepower established at sea level. Allow 2% reduction per 1000' above sea level.

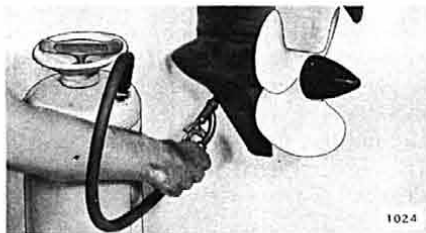


Figure 2-3. Gearcase

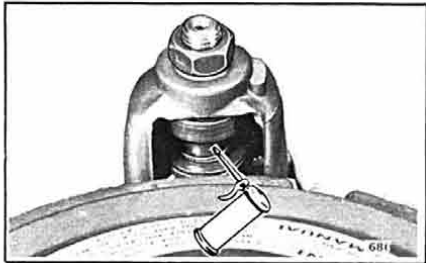


Figure 2-4. Starter Pinion Gear Shaft

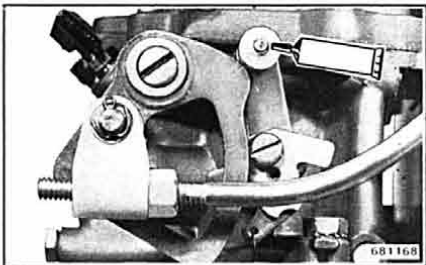


Figure 2-5. Carburetor Linkage

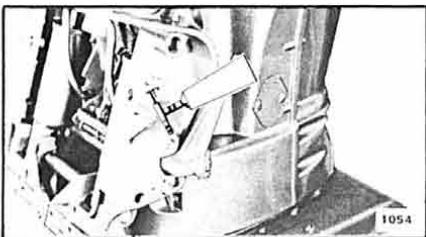


Figure 2-6. Tilt and Trailing Lever

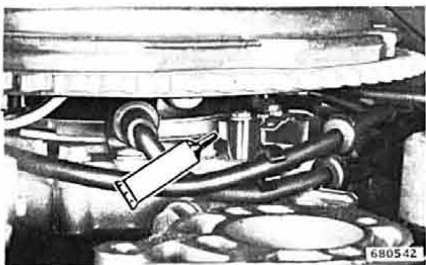


Figure 2-7. Safety Switch Cam

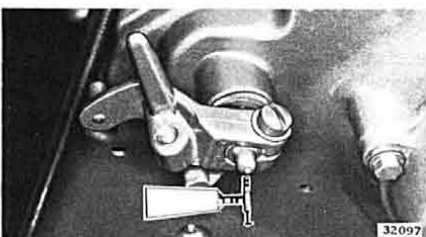


Figure 2-8. Throttle Shaft Gears

LUBRICATION POINTS

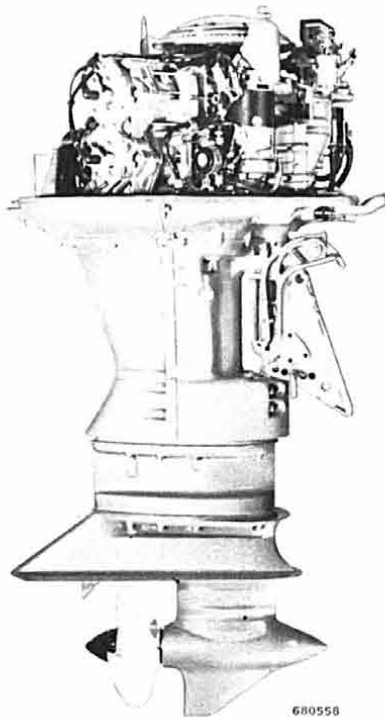


Figure 2-1. Starboard Side

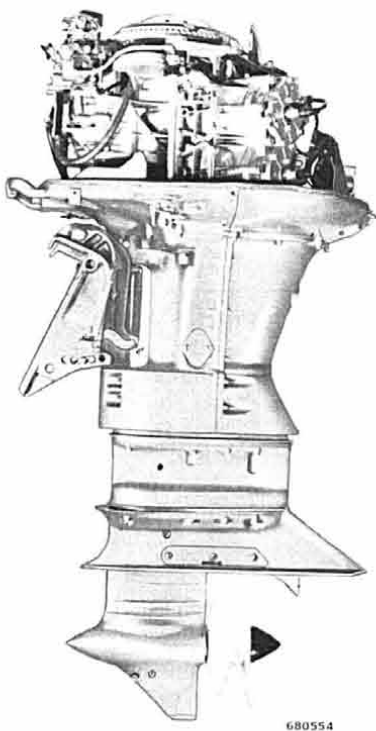


Figure 2-2. Port Side

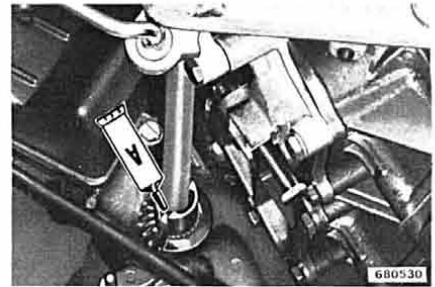


Figure 2-9. Throttle Shaft Lower Bushing

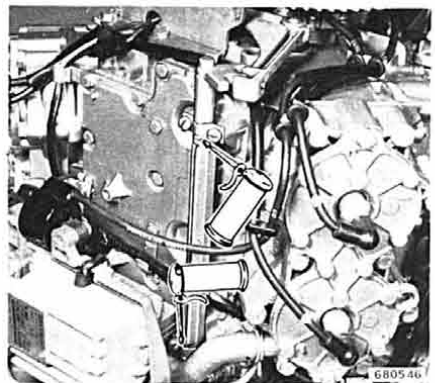


Figure 2-10. Lock Shaft Bearing Clamps

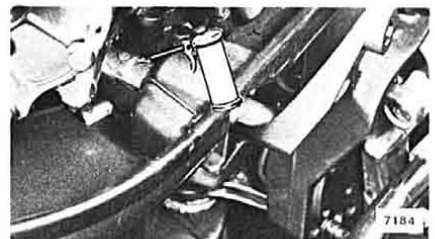


Figure 2-11. Throttle & Shift Shaft Bearings



Figure 2-12. Swivel Bracket Fitting

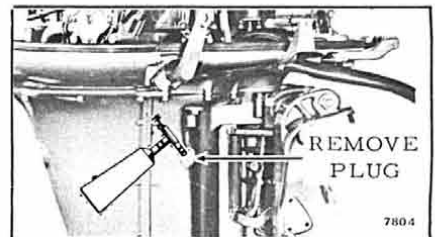


Figure 2-13. Gear Shift Linkage