

## PREFACE

This manual covers the construction, function and servicing procedures of the Honda BF20A/BF25A outboard motors.

Careful observance of these instructions will result in better, safer service work.

Illustrations in this manual are based primarily on the BF25A LRS.

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# HONDA OUTBOARD MOTOR BF20A • BF25A

# SHOP MANUAL NEWS

Power Equipment

News No. P/P-032	Issue Date August '94
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## SOME PARTS OF CHANGES

Applicable information	Publication No.
BF20A • BF25A	66ZV700

## CHANGE LOCATIONS

The part numbers of the pin driver, 4mm and the special tool illustrations have been corrected as follows.

- Pin driver , 4mm

### BEFORE MODIFICATION

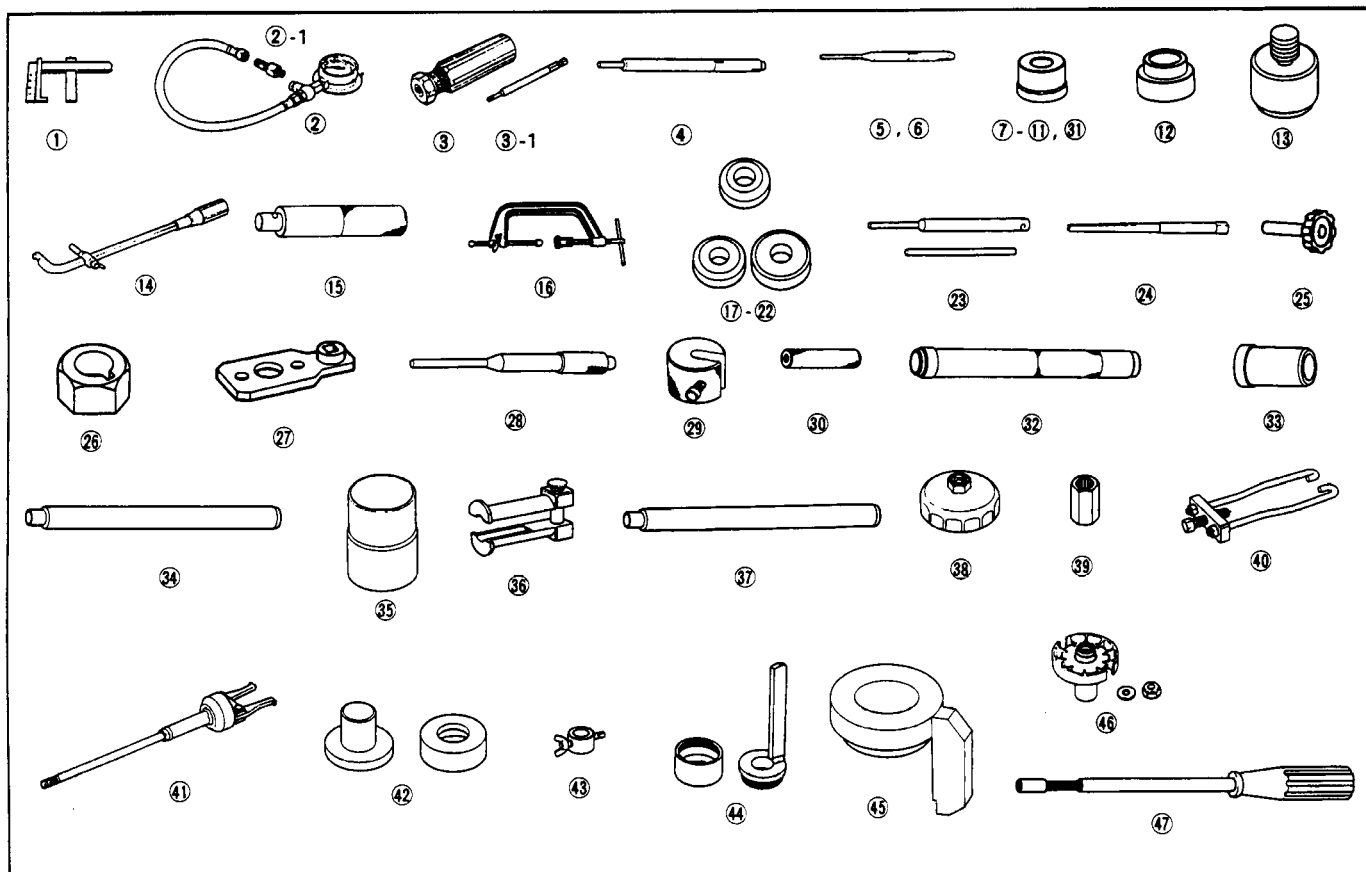
07944-9350200



### AFTER MODIFICATION

07744-0010300  
or 07944-SA00000

- Special tool illustrations



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1. SPECIFICATIONS	2. DIMENSIONAL DRAWINGS
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**1. SPECIFICATIONS**

**DIMENSIONS AND WEIGHTS**

Item	Model		BF20A					
	Description code		BAHS	BAHL	BAHS	BAHL	BAHS	BAHL
	Type		SH	LH	SHS	LHS	SRS	LRS
Overall length			*1: 675 mm (26.6 in) *2: 1,005 mm (39.6 in)				640 mm (25.2 in)	
Overall width			380 mm (15.0 in)				375 mm (14.8 in)	
Overall height			1,190 mm (46.9 in)	1,315 mm (51.8 in)	1,190 mm (46.9 in)	1,315 mm (51.8 in)	1,190 mm (46.9 in)	1,315 mm (51.8 in)
Dry weight			67 kg (147.7 lb)	69 kg (152.1 lb)	70 kg (154.3 lb)	72 kg (158.8 lb)	69 kg (152.1 lb)	71 kg (156.6 lb)
Operating weight (incl. oil)			69 kg (152.1 lb)	71 kg (156.6 lb)	72 kg (158.8 lb)	74 kg (163.2 lb)	71 kg (156.6 lb)	73 kg (161.0 lb)

\*1: With Tiller Handle raised

\*2: With Tiller Handle extended

**DIMENSIONS AND WEIGHTS**

Item	Model		BF25A					
	Description code		BAJS	BAJL	BAJS	BAJL	BAJS	BAJL
	Type		SH	LH	SHS	LHS	SRS	LRS
Overall length			*1: 675 mm (26.6 in) *2: 1,005 mm (39.6 in)				640 mm (25.2 in)	
Overall width			380 mm (15.0 in)				375 mm (14.8 in)	
Overall height			1,190 mm (46.9 in)	1,315 mm (51.8 in)	1,190 mm (46.9 in)	1,315 mm (51.8 in)	1,190 mm (46.9 in)	1,315 mm (51.8 in)
Dry weight			67 kg (147.7 lb)	69 kg (152.1 lb)	70 kg (154.3 lb)	72 kg (158.8 lb)	69 kg (152.1 lb)	71 kg (156.6 lb)
Operating weight (incl. oil)			69 kg (152.1 lb)	71 kg (156.6 lb)	72 kg (158.8 lb)	74 kg (163.2 lb)	71 kg (156.6 lb)	73 kg (161.0 lb)

\*1: With Tiller Handle raised

\*2: With Tiller Handle extended